

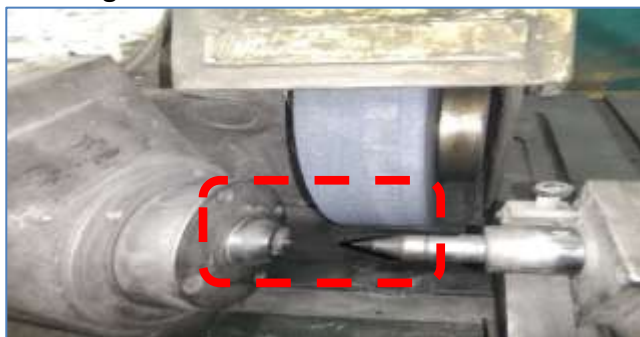
TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT :- Maintenance	RESULT AREA	P	Q	A		C	D	S	M

KAIZEN IDEA SHEET

CELL:- M/C Shop	CELL NAME:- Shaft Grinding	MACHINE / STAGE :- Grinding	OPERATION :- Grinding
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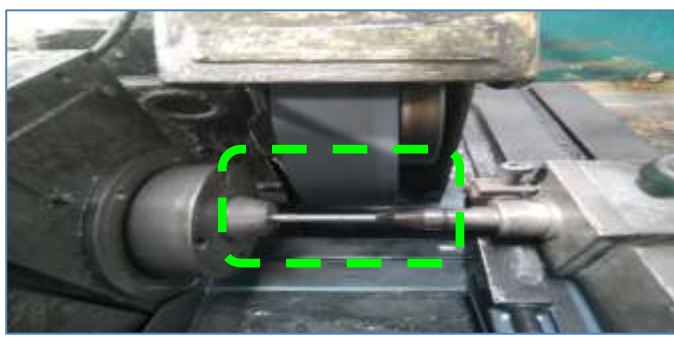
KAIZEN THEME :- Fixture Breakage Elimination	IDEA :- Interlocking
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Problem present status :- Fixture getting Breakage



Before

COUNTERMEASURE:- Inter locking provided for rapid cylinder with work head motor.



After

BENCHMARK	1 No
TARGET	0 No
KAIZEN START	05/07/2017
TDC	15/07/2017
KAIZEN FINISH	15/07/2017

TEAM MEMBERS :-
Ganesan, Ganesh

- BENEFITS :-**
1. Prevent Grinding Wheel Damage.
 2. Prevent Tool Holder Damage
 3. Process Robust.

KAIZEN SUSTENANCE

WHAT TO DO : Ir reversible Kaizen

HOW TO DO :-----

FREQUENCY : One time action.

WHY - WHY ANALYSIS :-

Why1 :- Fixture getting Breakage

Why2 :- Grinding wheel hitting fixture

Why3:- Rapid cylinder moving before work head start

Why 4 :- No inter locking

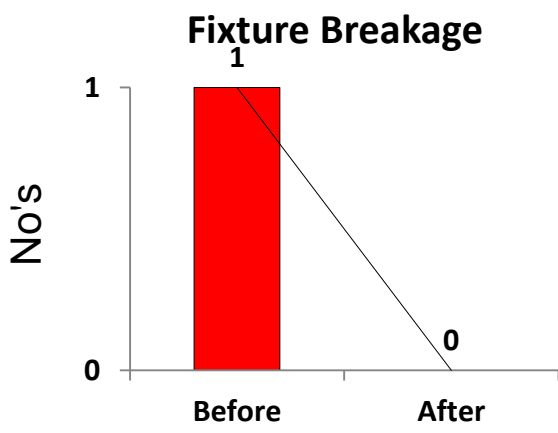
ROOT CAUSE :- No interlocking

REGISTRATION NO. & DATE : 1738 & 28/07/2017

REGISTERED BY :- Ganesan P

MANAGER'S SIGN :- Dinesha m

RESULT :-



COST INCURRED FOR MAKING KAIZEN		
MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
2275	-----	2275

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	All future possibilities			---